U.S. Patent Application No. 10/650,584 Amendment Submitted With RCE

Reply to Office Action dated March 19, 2007

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

 (currently amended): A method of making a nonwoven fabric having a sodium ion count less than 45 ppm comprising steps of:

a. providing a first layer comprising staple length synthetic polymeric fibers;

b. providing a second layer comprising natural <u>fiber cellulosic fibers</u>, wherein said natural <u>cellulosic</u> fibers are selected from the group consisting of wood pulp, cotton, rayon, and combinations thereof:

iuxtaposing the second layer upon the first layer; and

applying a hydraulic energy to said juxtaposed layers through a plurality of hydraulic manifolds to form a nonwoven fabric:

e. applying an acid wash to said nonwoven fabric, wherein said acid wash comprises acetic acid and de-ionized water;

f. rinsing said nonwoven fabric; and

g. drying said nonwoven fabric.

(previously presented): A method of making a nonwoven fabric having a sodium ion count less than 45 ppm as in claim 1, wherein said polymeric fibers are selected from the group consisting of thermoset and thermoplastic fibers.

3. (previously presented): A method of making a nonwoven fabric having a sodium ion count less than 45 ppm as in claim 2, wherein said thermoplastic fibers are selected from the group consisting of polyamides, polyesters, polyolefins, and combinations thereof.

4. (canceled)

5. (canceled)

- 2 -

U.S. Patent Application No. 10/650,584 Amendment Submitted With RCE Reply to Office Action dated March 19, 2007

6. (previously presented): A wipe having a sodium ion particle count less than 45 ppm wherein said wipe is comprised of hydroentangled synthetic fiber and wood pulp and subsequently exposed to an acetic acid and de-ionized water wash, said wipe being suitable for household, medical, industrial, and electronic applications.

- 7. (currently amended): A method of making a nonwoven fabric having a sodium ion count of less than 25 ppm comprising steps of:
 - providing a first layer comprising staple length synthetic polymeric fibers;
 - providing a second layer comprising natural cellulosic fiber fibers;
 - c. juxtaposing the second layer upon the first layer; and
- applying a hydraulic energy to said juxtaposed layers through a plurality of hydraulic manifolds to form a nonwoven fabric;
- e. applying an acid wash to said nonwoven fabric, wherein said acid wash comprises acetic acid and de-ionized water;
 - f. rinsing said nonwoven fabric; and
 - drying said nonwoven fabric.
- (previously presented): A method of making a nonwoven fabric having a sodium ion count less than 25 ppm as in claim 7, wherein said polymeric fibers are selected from the group consisting of thermoset and thermoplastic fibers.
- 9. (previously presented): A method of making a nonwoven fabric having a sodium ion count less than 25 ppm as in claim 8, wherein said thermoplastic fibers are selected from the group consisting of polyamides, polyesters, polyolefins, and combinations thereof.
- 10. (previously presented): A method of making a nonwoven fabric having a sodium ion count less than 25 ppm as in claim 7, wherein said natural cellulosic fibers are selected from the group consisting of wood pulp, cotton, rayon, and combinations thereof.

U.S. Patent Application No. 10/650,584 Amendment Submitted With RCE Reply to Office Action dated March 19, 2007

11. (previously presented): A wipe having a sodium ion particle count of less than 25 ppm wherein said wipe comprises hydroentangled synthetic fiber and wood pulp and is subsequently exposed to an acetic acid and de-ionized water wash, said wipe being suitable for household, medical, industrial, and electronic applications.

12. (previously presented): A method of making a nonwoven fabric having a sodium ion count less than 45 ppm as in claim 1, wherein said step of applying an acid wash is a single wash step and said rinsing step is a single rinse step.

13. (canceled)